

PROJECT PROFILE

MULBERRY

CULTIVATION AND VALUE ADDED PRODUCTS IN LADAKH



Mulberry Cultivation & Value-Added Products in Ladakh

1. INTRODUCTION

Mulberry (*Morus alba*, *Morus nigra*) is a hardy, deep-rooted perennial plant known for its adaptability, high nutritional profile, and multiple commercial applications. Traditionally cultivated in temperate and subtropical climates, mulberry has emerged as a promising crop for cold desert regions like Ladakh, where sustainable and high-value agriculture is essential to support livelihoods, reduce dependency on imports, and diversify the rural economy.

Ladakh's unique agro-climatic conditions—abundant sunshine, minimal pest pressure, and low pollution—offer an ideal environment for organic and high-quality mulberry cultivation. Its fruits, rich in antioxidants, vitamins (especially vitamin C and K), iron, and resveratrol, are gaining popularity in health-conscious markets. Simultaneously, mulberry leaves are the exclusive diet of silkworms, positioning this plant as a cornerstone for launching **sericulture-based rural entrepreneurship** in Ladakh.

This project proposes the establishment of a comprehensive mulberry cultivation and value-added processing unit, encompassing both **fruit-based food products** (such as dried mulberries, teas, jams, and juices) and **sericulture activities** for producing organic silk. The initiative not only aims to unlock the economic potential of underutilized land but also supports several strategic objectives:

- Enhancing farmers' income through a diversified cropping system.
- Empowering women and youth via food processing and silk rearing.
- **Promoting eco-tourism and wellness-based experiences**, including fruit picking, herbal tea tasting, and farm stays.
- Creating export-ready organic products, aligned with clean-label trends and demand for traceable Himalayan wellness goods.

In alignment with national priorities—such as the National Sericulture Mission, PM-FME, Mission Organic Ladakh, and the One District One Product (ODOP) initiative—the project builds upon the government's push for climate-resilient farming, value addition, and circular economy. Moreover, by integrating scientific cultivation, post-harvest management, skill training, and market access, this venture positions Ladakh as a potential high-altitude hub for organic mulberry innovation in India and beyond.

Ultimately, the project leverages Ladakh's strengths—pristine environment, heritage agriculture, and growing appeal as a wellness destination—to create a self-sustaining, market-driven value chain that benefits both local communities and eco-conscious consumers worldwide.

2. PRODUCT & ITS APPLICATION

Mulberry is a **multi-utility plant** offering a rich array of commercial and health-related products. With applications spanning the **agriculture**, **food & beverage**, **nutraceutical**, **textile**, **and ecotourism sectors**, this project leverages both the **fruit and foliage of the mulberry plant** to produce a diversified product basket with high market appeal.

Primary Products:

1. Fresh Mulberries (Morus alba & Morus nigra):

- o Sold directly in local markets, farm outlets, and eco-tourism centers.
- o Nutrient-dense superfood known for its immune-boosting and anti-aging properties.

2. Mulberry Leaves for Sericulture:

- o Exclusive feedstock for **Bombyx mori** silkworms.
- o Forms the backbone of organic silk production (Mulberry silk).

Value-Added Products:

1. Dried Mulberries (Sun-dried or Dehydrated):

- o Used as a healthy snack or cereal topping.
- Export-quality product with long shelf life.

2. Mulberry-Based Jams and Preserves:

o Natural sweetener-rich spreads targeting the gourmet and organic retail market.

3. Mulberry Juices and Concentrates:

- o High in antioxidants (resveratrol), beneficial for heart and liver health.
- o Can be bottled or converted into syrups or concentrates for health drinks.

4. Mulberry Leaf Tea and Herbal Infusions:

- o Caffeine-free beverage with anti-diabetic and cholesterol-reducing properties.
- o Sold in loose-leaf or tea bag formats.

5. Mulberry Leaf Powder (Nutraceutical Grade):

- o Used in capsules, health shakes, and supplements.
- o Rich in polyphenols and alkaloids like DNJ (1-Deoxynojirimycin), which regulate blood sugar.

6. Mulberry Silk Yarn and Scarves (Long-Term Output):

- o Soft, hypoallergenic, and high-quality natural fiber.
- o Used in high-end sustainable textiles and designer collections.

Applications:

• Food & Beverage Industry:

Fresh fruits, jams, juices, and teas can be sold in organic food stores, health cafés, gourmet outlets, and online platforms.

• Nutraceuticals and Herbal Wellness:

Dried mulberries and leaf powder target fitness enthusiasts, diabetic patients, and health-conscious consumers looking for natural supplements.

• Textile & Fashion Industry (via Sericulture):

Mulberry silk is prized in eco-fashion, artisanal textile production, and sustainable clothing brands.

• Agro-Tourism and Wellness Tourism:

Mulberry orchards can become part of guided tours, fruit-picking activities, herbal tea tasting, and farm-stay retreats, enhancing tourist engagement and rural income.

• Export-Oriented Applications:

Organic dried fruits, leaf powder, and silk yarn can be packaged and marketed under "Himalayan Superfoods" and "Sustainable Luxury" labels in global markets (Europe, Japan, USA, Middle East).

Unique Selling Proposition (USP):

- "Ladakhi Mulberry+" A brand that embodies purity, altitude-grown nutrition, and holistic wellness.
- Himalayan origin ensures low pollution, clean air cultivation, and organic integrity.

- Combines nutrition, tradition, and sustainability into a single value chain.
- Carbon-smart and water-efficient cultivation with rainwater harvesting.
- Appeals to vegan, clean-label, and ethically conscious global consumers.

3. DESIRED QUALIFICATIONS FOR PROMOTER

- Degree or experience in horticulture, sericulture, or food technology.
- Exposure to organic certification, value chain development, or agri-business incubation.
- Marketing know-how in **FMCG**, health products, or sustainable fashion.
- Familiarity with Ladakhi **agro-climatic conditions**, traditional agriculture, and state subsidy frameworks.

4. INDUSTRY OUTLOOK & TRENDS

Global Perspective:

- Mulberry Market: Global mulberry-based food and supplement market growing at over 9% CAGR due to rising demand for antioxidant-rich superfoods.
- Silk Industry: Global natural silk market projected to reach USD 23 billion by 2030; increasing demand for organic and ethical silk.

Domestic & Local Dynamics:

- Demand for organic fruits and nutraceuticals rising in **urban India** (Delhi, Mumbai, Bangalore).
- Ladakh's positioning as a **clean label production zone** appeals to wellness and eco-tourism markets.
- Potential for **vertical integration** with other herbal and fruit crops (e.g., seabuckthorn, apricot, rhubarb).

Key Challenges:

- Limited growing season (short harvest window: ~8–10 weeks).
- Infrastructure constraints (cold storage, processing units).
- Transportation and shelf-life management.

5. MARKET POTENTIAL & MARKETING STRATEGY

A. Market Potential

The demand for mulberry-based products is being driven by **global health trends**, the **organic superfood movement**, and the resurgence of interest in **sustainable textiles**. The convergence of wellness, eco-conscious consumption, and agro-tourism presents an opportunity for Ladakh to emerge as a **premium production zone for high-value mulberry products**.

Domestic Market:

• Health & Wellness Industry (₹500+ crore and growing):
Consumers are actively seeking natural, plant-based alternatives to synthetic supplements

and processed snacks. Dried mulberries, teas, and leaf powder have strong potential in metro cities like Delhi, Mumbai, Bengaluru, and Hyderabad.

• Organic Retail Chains & Gourmet Outlets:

Stores like Nature's Basket, Organic India, and Fabindia are expanding their natural food offerings.

• Textile & Handloom Sector:

Demand for eco-friendly silk is increasing among Indian designers and boutique brands, creating space for **regionally branded Himalayan silk**.

• Agro-Tourism & Wellness Retreats:

With Ladakh emerging as a wellness destination, farm-based products and orchard experiences can cater to tourists and retreat organizers.

Export Market:

• Superfood & Organic Product Exports:

EU, US, and UAE markets have a strong appetite for clean-label superfoods like **dried mulberries**, **mulberry tea**, **and herbal supplements**. The global dried fruit market alone is projected to reach USD 75 billion+ by 2030.

• Sustainable Silk Market:

European and Japanese fashion houses are actively sourcing **non-violent**, **eco-friendly silk**—a niche that Himalayan mulberry silk can tap into, especially with **geographical indication** (**GI**) or Himalayan certification.

Diaspora & Niche Communities:

Tibetan, Korean, Chinese, and Japanese communities worldwide traditionally consume mulberry-based products and can serve as early adopters.

B. Marketing Strategy

A well-rounded strategy combining branding, storytelling, strategic partnerships, and digital outreach is key to unlocking the full value of Ladakhi mulberry products.

1. Branding & Positioning:

- Develop a strong umbrella brand such as "Himalayan Mulberry Co." or "Ladakhi Mulberry+" that communicates:
 - Purity and altitude-based advantages.
 - Organic and ethical cultivation.
 - o Traditional healing and wellness roots.
- Emphasize **origin story**, **carbon-smart cultivation**, **and smallholder empowerment** as emotional anchors for the brand.

2. Sales & Distribution Channels:

• Online Retail:

- o Platforms: Amazon India, BigBasket, 1MG (for health supplements), Etsy, Amazon Global, and Shopify.
- Direct-to-Consumer (D2C) website with subscription-based offerings for teas, snacks, and health kits.

• Offline Retail:

 Tie-ups with organic stores, herbal dispensaries, boutique hotels, and airports (Delhi, Leh, Mumbai).

• Institutional Buyers:

 Ayurvedic product manufacturers, wellness centres, herbal brands, and organic F&B start-ups.

• Exports:

- o Partner with export promotion councils (APEDA, Silk Board).
- o Leverage support from Indian missions abroad for B2B linkages.
- Explore certifications like USDA Organic, EU Organic, FSSAI, and Fair Trade to boost export credibility.

3. Promotion Strategy:

• Social Media Marketing:

- Create visually rich campaigns focused on farm life, wellness rituals, and "From Ladakh with Love" themes.
- o Collaborate with health influencers and eco-lifestyle bloggers.

• Cultural and Health Expos:

o Showcase products at Organic World Congress, Aahar Food Expo, Silk Mark Expo, and G20/G7 rural development showcases.

• Tourism-Driven Sales:

- o Develop experiential kiosks at Leh markets, monasteries, and eco-resorts.
- o Offer farm tours, mulberry-picking, and jam-making workshops during peak tourist season.

• Educational Content:

 Publish content on the health benefits of mulberry leaf tea, diabetic control, and sustainable silk to drive consumer trust.

4. Strategic Collaborations:

• Collaborate with:

- o **AYUSH Ministry** and herbal wellness brands.
- o National Handloom Development Corporation (for silk).
- Organic certification agencies and FPOs to support standardization and farmer integration.
- CSIR, DRDO, and DIHAR for agro-research and innovation in high-altitude sericulture.

C. Unique Selling Propositions (USPs):

- First-mover advantage in high-altitude organic mulberry production in India.
- Diverse value chain from **fruit to fabric**, enhancing both revenue streams and resilience.
- Alignment with government flagship schemes like ODOP, Vocal for Local, Startup India, and Mission Organic Ladakh.

6. RAW MATERIAL REQUIREMENTS

Material	Source	
Mulberry saplings	CSRTI, Pampore or regional nurseries	
Silkworm eggs (dfls)	Central Silk Board or certified units	

Material	Source
Organic compost	On-farm generation/partner networks
Packaging supplies	Local vendors or biodegradable options
Herbal add-ons	Sea buckthorn, lavender, rhubarb

7. MANUFACTURING PROCESS

Cultivation Phase (Year 1–3):

- 1. Soil preparation and drip irrigation setup.
- 2. Plantation of mulberry saplings (1,000–1,200 per hectare).
- 3. Maintenance: Weeding, pruning, organic pest control.

Production Phase:

- 1. Fruit Harvest (May–July): Manual picking and sorting.
- 2. Silk Production:
 - o Rearing silkworms on mulberry leaves.
 - o Cocoon formation and harvesting.
- 3. **Processing of Fruits**:
 - o Cleaning, drying, and pulp extraction.
 - o Production of jams, teas, leaf powders.
- 4. Packaging & Labeling:
 - o Vacuum sealing, eco-labels, QR traceability codes.

8. MANPOWER REQUIREMENT

- **Skilled**: 2–3 sericulture experts, food technologists.
- **Semi-Skilled**: 10–12 workers for farming, harvesting, and processing.
- Administrative: 1 manager, 1 sales/marketing executive.

9. IMPLEMENTATION SCHEDULE

Phase	Activities	Timeline
Phase 1	Land preparation, sapling plantation	0–6 months

Phase	Activities	Timeline
Phase 2	Sericulture training, processing unit setup	6–12 months
Phase 3	Product trials, certifications, market launch	12–18 months

10. COST OF PROJECT

Component	Cost (₹)
Land Development	10,00,000
Mulberry Saplings	2,00,000
Processing Machinery	15,00,000
Sericulture Setup	5,00,000
Marketing & Branding	3,00,000
Total	35,00,000

11. MEANS OF FINANCE

Source	Amount (₹)	Percentage
Promoter Equity	10,50,000	30%
Bank Loan	17,50,000	50%
Government Subsidy	7,00,000	20%
Total	35,00,000	100%

12. LIST OF MACHINERY REQUIRED

Equipment	Quantity	Cost (₹)
Fruit Dryer	2	4,00,000
Pulping/Juicing Machine	1	3,00,000
Silk Reeling Machine	1	5,00,000
Packaging Unit	1	3,00,000

13. PROFITABILITY CALCULATIONS

Metric	Value
Annual Silk Production	500 kg @₹5,000/kg
Annual Fruit Products	5,000 kg @₹400/kg
Total Revenue	₹45,00,000
Operating Costs	₹30,00,000
Net Profit	₹15,00,000

14. BREAKEVEN ANALYSIS

Parameter	Value
Fixed Costs/Year	₹12,00,000
Variable Cost/Unit	₹200/kg
Avg. Selling Price	₹500/kg
BEP (Production)	4,000 kg

15. STATUTORY/GOVERNMENT APPROVALS

- FSSAI License for food products.
- APEDA Certification for exports.
- Sericulture Board Registration.
- GST and Udyam MSME Registration.

16. BACKWARD & FORWARD INTEGRATIONS

Backward Integration

To ensure a consistent, high-quality supply of raw material and reduce dependency on external sources, the project will implement strategic backward integration measures:

• Establishment of Dedicated Mulberry Nurseries

- Develop in-house and community-based nurseries for high-yielding and climateresilient *Morus alba* and *Morus nigra* saplings suited to Ladakh's agro-climatic conditions.
- Train local farmers and SHGs in nursery techniques, grafting, and organic cultivation to strengthen the supply chain.
- Enable seed-to-product traceability for organic certification and premium market positioning.
- Generate additional rural employment and enhance local capacity-building.

• Local Input Ecosystem Development

- Promote production of organic compost and bio-fertilizers within the community to reduce costs and encourage sustainable agriculture.
- Establish a network of agro-input suppliers for irrigation support (e.g., drip systems), pest control (organic bio-pesticides), and post-harvest tools.
- Collaborate with Krishi Vigyan Kendras (KVKs) and ICAR institutes for agronomic support and disease management.

Forward Integration

To maximize value capture across the supply chain and reach high-margin end markets, the project will implement robust forward integration strategies:

Textile Forward Linkage – Collaborations with Luxury & Ethical Fashion Brands

- Partner with sustainable and luxury fashion houses (domestic and international) to supply organic Ladakhi mulberry silk.
- Create exclusive "Ladakh Silk" branding to position the region as a niche origin of premium, ethically produced silk.
- Participate in fashion expos and trade fairs (e.g., Lakmé Fashion Week, India Handloom Brand events) to showcase handcrafted silk textiles and accessories.

• Explore joint ventures for value-added products like silk scarves, meditation shawls, and home décor.

• Food & Wellness Forward Linkage – High-Value Branded Products

- Develop a range of branded wellness products (e.g., "Ladakh Berry Elixir" juices, dried superfruits, herbal teas).
- Sell through premium health stores, organic markets, and online wellness platforms (Amazon Organic, Qtrove, Organic India).
- Position mulberry leaves and powders in the nutraceutical and herbal supplement industry, targeting Ayurveda and TCM (Traditional Chinese Medicine) markets.

• Eco-Tourism Integration – Mulberry Farm Stays & Agro-Experiences

- Launch immersive eco-tourism packages centred around mulberry orchards—"Berry Trails of Ladakh."
- Offer seasonal activities such as fruit-picking, leaf harvesting, silk-rearing demos, and traditional jam-making.
- Collaborate with local homestays, travel operators, and the Ladakh Tourism Department to attract responsible travellers and spiritual wellness seekers.
- Create storytelling-driven experiences tied to Buddhist symbolism of the mulberry tree and its healing value.
- Monetize farm visits, on-site farm cafés, and direct sales to tourists.

17. TRAINING CENTERS & COURSES

- Local:
 - o KVK Leh: Organic farming and sericulture workshops.
- National:
 - o Central Sericulture Research Institute (CSRI), Mysuru.
 - National Institute of Food Technology Entrepreneurship and Management (NIFTEM).
- Online: Coursera courses on agro-processing and export compliance.

18. SUPPLIERS

Establishing a mulberry cultivation and value-added products unit in Ladakh requires specialized machinery for processing mulberries and supporting sericulture activities. Below is a curated list of suppliers and manufacturers offering relevant equipment:

1. Mulberry Leaf Cutting & Shredding Machines

• Jayamurugan Agro

Offers mobile shredding machines suitable for agricultural waste, including mulberry stems and leaves. jayamuruganagro.com

2. Fruit & Vegetable Dehydrators

• YUKTIRAJ Pvt. Ltd.

Manufactures a range of food dehydrators with various tray capacities, suitable for drying mulberries and other fruits. <u>yashfoodequipment.in</u>

• Rakshana Engineering Works

Provides fruit dehydration dryers with capacities up to 150 Kg/hour, ideal for small to medium-scale operations. rakshanaengineeringworks.com+1Tradeindia+1

• Advance Agro Ripe Pvt. Ltd.

Offers automatic food dryer machines designed for efficient dehydration processes. topsell.in+3agroripe.co.in+3Tradeindia+3

3. Mulberry Vinegar Processing Equipment

• TradeIndia Suppliers

Features mulberry vinegar making machines that utilize new brewing methods for producing nutritious mulberry vinegar. <u>Tradeindia</u>

4. Sericulture Equipment

• Tuflex India

Provides sericulture nets (Netrika) essential for the formation and harvesting of silkworm cocoons in a hygienic environment. polymernets.com

• Planet Polynet

Manufactures sericulture crates designed for durability and optimal performance in silkworm rearing. planetplastics.in+1ExportersIndia+1

5. Comprehensive Mulberry Processing Solutions

• IMARC Group

Offers detailed project reports on setting up mulberry processing plants, including insights into machinery requirements and costs.

19. CONCLUSION

Mulberry cultivation in Ladakh offers a sustainable business model combining sericulture, health foods, and eco-tourism. With strategic government support and premium branding, this venture can position Ladakh as a hub for organic mulberry products while empowering local communities.
